

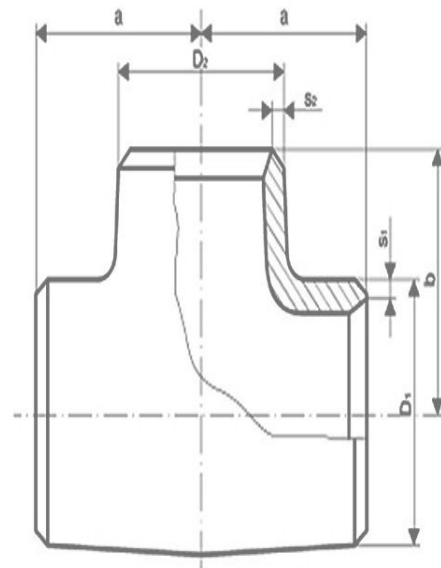
**SEAMLESS STEEL TEE BW DIN2615-1**

Material steel P265GH , A234WPB

**TECHNICAL DESCRIPTION**

- Tees are connecting elements that provide a connection with a deviation from the pipeline.
- They provide the connection of three pipe elements with the same or different diameters.
- They are divided into tees with equal outlets and those with a reduced „T“ outlet.

**Dimensions: Ø 33.4 - 406.4**



| No. | DETAILS | MATERIALS                       | SPECIFICATION  |                  |
|-----|---------|---------------------------------|----------------|------------------|
|     |         |                                 |                |                  |
| 1   | Tee     | steel P265GH; A 234 WPB         | Standard       | DIN 2615-1       |
|     |         | other steels - on request       | DN             | DN 15 - DN 500   |
|     |         | stainless steels - upon request | Wall thickness | type   3   4   5 |

**SEAMLESS STEEL TEE BW DIN2615-1**

Material steel P265GH , A234WPB

| Wall thickness S1                                        |       |     |     |     | Wall thickness S2/kg |       |     |      |     |      |     |      | Dimensions |     |
|----------------------------------------------------------|-------|-----|-----|-----|----------------------|-------|-----|------|-----|------|-----|------|------------|-----|
| DN input                                                 | ØD1   | 3   | 4   | 5   | DN output            | ØD2   | 3   | kg   | 4   | kg   | 5   | kg   | a          | b   |
| 15                                                       | 21.3  | 2   | 3.2 | 4   | 15                   | 21.3  | 2   | 0.09 | 3.2 | 0.12 | 4.3 | 0.15 | 25         | 25  |
|                                                          |       | 2   | 3.2 |     | 10                   | 17.2  | 1.8 | 0.09 | 2.9 | 0.12 |     |      |            |     |
| 20                                                       | 26.9  | 2.3 | 3.2 | 4   | 20                   | 26.9  | 2.3 | 0.05 | 3.2 | 0.2  | 4   | 0.22 | 29         | 29  |
|                                                          |       | 2.3 | 3.2 | 4   | 15                   | 21.3  | 2   | 0.15 | 3.2 | 0.2  | 4.3 | 0.22 |            |     |
|                                                          |       | 2.3 | 3.2 |     | 10                   | 17.2  | 1.8 | 0.15 | 2.9 | 0.2  |     |      |            |     |
| 25                                                       | 33.7  | 2.6 | 3.2 | 4   | 25                   | 33.7  | 2.6 | 0.26 | 3.2 | 0.3  | 4.3 | 0.38 | 38         | 38  |
|                                                          |       | 2.6 | 3.2 | 4   | 20                   | 26.9  | 2.3 | 0.26 | 3.2 | 0.3  | 4   | 0.38 |            |     |
|                                                          |       | 2.6 | 3.2 | 4   | 15                   | 21.3  | 2   | 0.26 | 3.2 | 0.3  | 4   | 0.38 |            |     |
| 32                                                       | 42.4  | 2.6 | 3.6 | 4   | 32                   | 42.4  | 2.6 | 0.42 | 3.6 | 0.57 | 4   | 0.64 | 48         | 45  |
|                                                          |       | 2.6 | 3.6 | 4   | 25                   | 33.7  | 2.6 | 0.42 | 3.2 | 0.57 | 4   | 0.64 |            |     |
|                                                          |       | 2.6 | 3.6 | 4   | 20                   | 26.9  | 2.3 | 0.42 | 3.2 | 0.57 | 4.3 | 0.64 |            |     |
|                                                          |       | 2.6 | 3.6 | 4   | 15                   | 21.3  | 2   | 0.42 | 3.2 | 0.57 | 4   | 0.64 |            |     |
| 40                                                       | 48.3  | 2.6 | 4   | 5   | 40                   | 48.3  | 2.6 | 0.59 | 4   | 0.85 | 5.3 | 1.05 | 57         | 57  |
|                                                          |       | 2.6 | 4   | 5   | 32                   | 42.4  | 2.6 | 0.59 | 3.6 | 0.85 | 4   | 1.05 |            |     |
|                                                          |       | 2.6 | 4   | 5   | 25                   | 33.7  | 2.6 | 0.59 | 3.2 | 0.85 | 4   | 1.05 |            |     |
|                                                          |       | 2.6 | 4   | 5   | 20                   | 26.9  | 2.3 | 0.59 | 3.2 | 0.85 | 4   | 1.05 |            |     |
| 50                                                       | 60.3  | 2.9 | 4.5 | 5.6 | 50                   | 60.3  | 2.9 | 0.83 | 4.5 | 1.25 | 5.6 | 1.5  | 64         | 64  |
|                                                          |       | 2.9 | 4.5 | 5.6 | 40                   | 48.3  | 2.6 | 0.79 | 4   | 1.25 | 5.3 | 1.5  |            | 60  |
|                                                          |       | 2.9 | 4.5 | 5.6 | 32                   | 42.4  | 2.6 | 0.76 | 3.6 | 1.2  | 4   | 1.45 |            | 57  |
|                                                          |       | 2.9 | *.5 | 5.6 | 25                   | 33.7  | 2.6 | 0.72 | 3.2 | 1.2  | 4.3 | 1.4  |            | 51  |
|                                                          |       | 2.9 | 4.5 | 5.6 | 20                   | 26.9  | 2.3 | 0.72 | 3.2 | 1.2  | 4   | 1.4  |            | 44  |
| 65                                                       | 76.1  | 2.9 | 5   | 7.1 | 65                   | 76.1  | 2.9 | 1.29 | 5   | 2    | 7.1 | 2.85 | 76         | 67  |
|                                                          |       | 2.9 | 5   | 7.1 | 50                   | 60.3  | 2.9 | 1.2  | 4.5 | 1.9  | 5.6 | 2.7  |            | 70  |
|                                                          |       | 2.9 | 5   | 7.1 | 40                   | 48.3  | 2.6 | 1.16 | 4   | 1.85 | 5   | 2.65 |            | 67  |
|                                                          |       | 2.9 | 5   | 7.1 | 32                   | 42.4  | 2.6 | 1.12 | 3.6 | 1.85 | 4   | 2.65 |            | 64  |
|                                                          |       | 2.9 | 5   | 7.1 | 25                   | 33.7  | 2.6 | 1.1  | 3.2 | 1.8  | 4.3 | 2.6  |            | 57  |
| 80                                                       | 88.9  | 3.2 | 5.6 | 8   | 80                   | 88.9  | 3.2 | 1.85 | 5.6 | 3.1  | 8   | 4.2  | 86         | 86  |
|                                                          |       | 3.2 | 5.6 | 8   | 65                   | 76.1  | 2.9 | 1.85 | 5   | 3.1  | 7.1 | 4.2  |            | 83  |
|                                                          |       | 3.2 | 5.6 | 8   | 50                   | 60.3  | 2.9 | 1.8  | 4.5 | 2.9  | 5.6 | 4    |            | 76  |
|                                                          |       | 3.2 | 5.6 | 8   | 40                   | 48.3  | 2.6 | 1.7  | 4   | 2.8  | 5.3 | 4    |            | 73  |
|                                                          |       | 3.2 | 5.6 | 8   | 32                   | 42.4  | 2.6 | 1.7  | 3.6 | 2.8  | 4   | 3.9  |            | 70  |
| 100                                                      | 114.3 | 3.6 | 6.3 | 8.8 | 100                  | 114.3 | 3.6 | 3.1  | 6.3 | 5.3  | 8.8 | 7.2  | 105        | 108 |
|                                                          |       | 3.6 | 6.3 | 8.8 | 80                   | 88.9  | 3.2 | 3    | 5.6 | 5.1  | 8   | 6.9  |            | 98  |
|                                                          |       | 3.6 | 6.3 | 8.8 | 65                   | 76.1  | 2.9 | 2.9  | 5   | 5    | 7.1 | 6.8  |            | 95  |
|                                                          |       | 3.6 | 6.3 | 8.8 | 50                   | 60.3  | 2.9 | 2.9  | 4.5 | 4.85 | 5.6 | 6.6  |            | 89  |
|                                                          |       | 3.6 | 6.3 | 8.8 | 40                   | 48.3  | 2.6 | 2.8  | 4   | 4.8  | 5.3 | 6.5  |            | 86  |
| 125                                                      | 139.7 | 4   | 6.3 | 10  | 125                  | 139.7 | 4   | 4.8  | 6.3 | 7.4  | 10  | 11.5 | 124        | 124 |
| ИНКОВЕС ЕООД промишлена спирателна и регулираща арматура |       | 4   | 6.3 | 10  | 100                  | 114.3 | 3.6 | 4.7  | 6.3 | 7.2  | 8.8 | 11.3 |            | 117 |

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**SEAMLESS STEEL TEE BW DIN2615-1**

Material steel P265GH , A234WPB

| Wall thickness S1 |       |     |      |      | Wall thickness S2/kg |       |     |      |      |       |      |      | Dimensions |     |
|-------------------|-------|-----|------|------|----------------------|-------|-----|------|------|-------|------|------|------------|-----|
| DN input          | ØD1   | 3   | 4    | 5    | DN output            | ØD2   | 3   | kg   | 4    | kg    | 5    | kg   | a          | b   |
|                   |       | 4   | 6.3  | 10   | 80                   | 88.9  | 3.2 | 4.6  | 5.6  | 7     | 8    | 11   |            | 111 |
|                   |       | 4   | 6.3  | 10   | 65                   | 76.1  | 2.9 | 4.6  | 5    | 6.8   | 7.1  | 10.9 |            | 108 |
|                   |       | 4   | 6.3  | 10   | 50                   | 60.3  | 2.9 | 4.5  | 4.5  | 6.8   | 5.6  | 10.9 |            | 105 |
| 150               | 168.3 | 4.5 | 7.1  | 11   | 150                  | 168.3 | 4.5 | 7    | 7.1  | 11    | 11   | 16.8 | 143        | 143 |
|                   |       | 4.5 | 7.1  | 11   | 125                  | 139.7 | 4   | 6.9  | 6.3  | 10.8  | 10   | 16.6 |            | 137 |
|                   |       | 4.5 | 7.1  | 11   | 100                  | 114.3 | 3.6 | 6.7  | 6.3  | 10.7  | 8.8  | 16.3 |            | 130 |
|                   |       | 4.5 | 7.1  | 11   | 80                   | 88.9  | 3.2 | 6.6  | 5.6  | 10.4  | 8    | 16   |            | 124 |
|                   |       | 4.5 | 7.1  | 11   | 65                   | 76.1  | 2.9 | 6.5  | 5    | 10.2  | 7.1  | 15.8 |            | 121 |
| 200               | 219.1 | 6.3 | 8    | 12.5 | 200                  | 219.1 | 6.3 | 14.9 | 8    | 19.1  | 12.5 | 29.8 | 178        | 178 |
|                   |       | 6.3 | 8    | 12.5 | 150                  | 168.3 | 4.5 | 14.4 | 7.1  | 18.4  | 11   | 28.8 |            | 168 |
|                   |       | 6.3 | 8    | 12.5 | 125                  | 139.7 | 4   | 13.6 | 6.3  | 17.4  | 10   | 27.6 |            | 162 |
|                   |       | 6.3 | 8    | 12.5 | 100                  | 114.3 | 3.6 | 13.6 | 6.3  | 17.4  | 8.8  | 27.6 |            | 156 |
|                   |       | 6.3 | 8    | 12.5 | 80                   | 88.9  | 3.2 | 13.6 | 5.6  | 17.4  | 8    | 27.6 |            | 152 |
| 250               | 273   | 6.3 | 8.8  | 14.2 | 250                  | 273   | 6.3 | 22   | 8.8  | 31    | 14.2 | 51   | 216        | 216 |
|                   |       | 6.3 | 8.8  | 14.2 | 200                  | 219.1 | 6.3 | 20.3 | 8    | 30.5  | 12.5 | 51   |            | 203 |
|                   |       | 6.3 | 8.8  | 14.2 | 150                  | 168.3 | 4.5 | 20.3 | 7.1  | 30.5  | 11   | 50.5 |            | 194 |
|                   |       | 6.3 | 8.8  | 14.2 | 125                  | 139.7 | 4   | 19.3 | 6.3  | 30    | 10   | 50.5 |            | 191 |
|                   |       | 6.3 | 8.8  | 14.2 | 100                  | 114.3 | 3.6 | 19   | 6.3  | 30    | 8.8  | 50   |            | 184 |
| 300               | 323.9 | 7.1 | 10   | 16   | 300                  | 323.9 | 7.1 | 35   | 10   | 49.4  | 16   | 92   | 254        | 254 |
|                   |       | 7.1 | 10   | 16   | 250                  | 273   | 6.3 | 34.1 | 8.8  | 47.5  | 14.2 | 92   |            | 241 |
|                   |       | 7.1 | 10   | 16   | 200                  | 219.1 | 6.3 | 34.1 | 8    | 47.5  | 12.5 | 92   |            | 229 |
|                   |       | 7.1 | 10   | 16   | 150                  | 168.3 | 4.5 | 34.1 | 7.1  | 46.5  | 11   | 92   |            | 219 |
|                   |       | 7.1 | 10   | 16   | 125                  | 139.7 | 4   | 34   | 6.3  | 46    | 10   | 92   |            | 216 |
| 350               | 355.6 | 8   | 11   | 17.5 | 350                  | 355.6 | 8   | 60   | 11   | 86    | 17.5 | 130  | 279        | 279 |
|                   |       | 8   | 11   | 17.5 | 300                  | 323.9 | 7.1 | 60   | 10   | 86    | 16   | 130  |            | 270 |
|                   |       | 8   | 11   | 17.5 | 250                  | 273   | 6.3 | 60   | 8.8  | 86    | 14.2 | 130  |            | 257 |
|                   |       | 8   | 11   | 17.5 | 200                  | 219.1 | 6.3 | 54   | 8    | 76    | 12.5 | 116  |            | 248 |
|                   |       | 8   | 11   | 17.5 | 150                  | 168.3 | 4.5 | 54   | 7.1  | 76    | 11   | 116  |            | 238 |
| 400               | 406.4 | 8.8 | 12.5 | 20   | 400                  | 406.4 | 8.8 | 82   | 12.5 | 118.0 | 20   | 182  | 305        | 305 |
|                   |       | 8.8 | 12.5 | 20   | 350                  | 355.6 | 8   | 82   | 11   | 118.0 | 17.5 | 182  |            | 305 |
|                   |       | 8.8 | 12.5 | 20   | 300                  | 323.9 | 7.1 | 82   | 10   | 118.0 | 16   | 182  |            | 295 |
|                   |       | 8.8 | 12.5 | 20   | 250                  | 273   | 6.3 | 82   | 8.8  | 118.0 | 14.2 | 182  |            | 283 |
|                   |       | 8.8 | 12.5 | 20   | 200                  | 219.1 | 6.3 | 74   | 8    | 106   | 12.5 | 132  |            | 273 |
| 500               | 508   | 11  | 16   | 25   | 500                  | 508   | 11  | 160  | 16   | 245   | 25   | 348  | 381        | 381 |
|                   |       | 11  | 16   | 25   | 400                  | 406.4 | 8.8 | 160  | 14.2 | 245   | 22.2 | 348  |            | 368 |
|                   |       | 11  | 16   | 25   | 350                  | 355.6 | 8   | 160  | 12.5 | 195   | 20   | 306  |            | 356 |
|                   |       | 11  | 16   | 25   | 300                  | 323.9 | 7.1 | 160  | 11   | 195   | 17.5 | 306  |            | 356 |
|                   |       | 11  | 16   | 25   | 250                  | 273   | 6.3 | 160  | 10   | 195   | 16   | 306  |            | 346 |

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